

**Wire Binding Screw Recommended  
Torque Chart for Wire Stranding  
Classes Listed in UL486A-B Code Wires\*  
AWG 4-14 (mm<sup>2</sup> 16-2.5)**

AWG	mm <sup>2</sup>	in-lb	N-M
4	-	35	3.95
-	16		
6	-		
-	10		
8	-	25	2.82
-	6		
10	-	20	2.26
-	4		
12	-		
-	2.5		
14	-		

**\*For parts with No Screw (i.e. XXX-PCB-NS)  
Recommended Torque is User Controlled.  
Wire binding screw torque not applicable  
to ring lug clamping screws.  
Suitable torques for flex wire may be  
different than listed.**