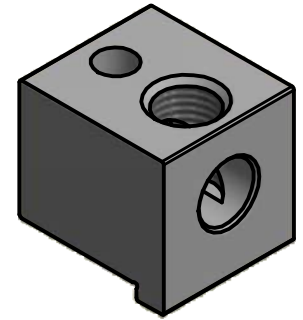
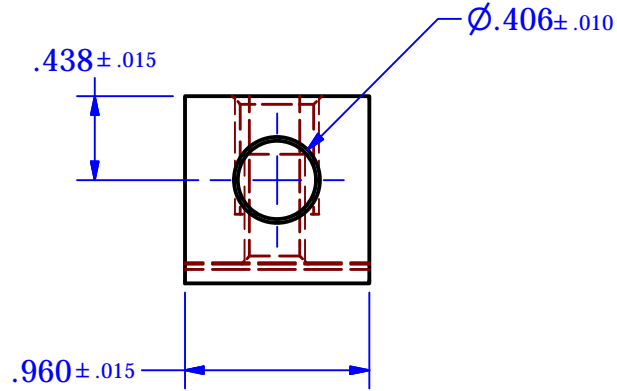
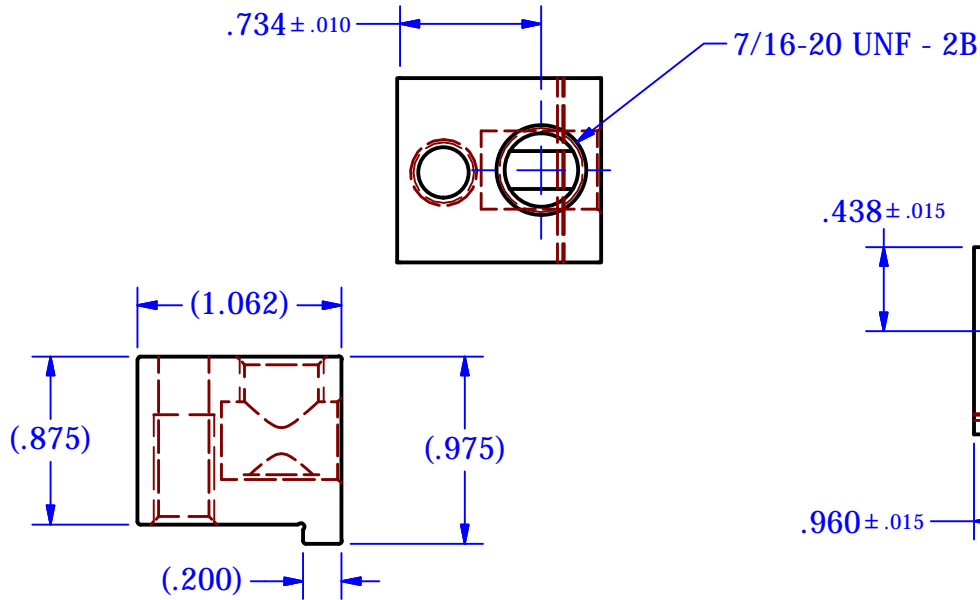
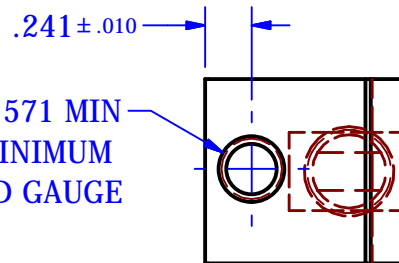


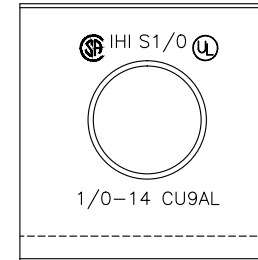
REV	DESCRIPTION	DATE	BY
1	INITIAL RELEASE; INCREASED THREAD DEPTH	6/1/2015	DJH



M8x1.25 - 6H  $\nabla$  .571 MIN  
12 TURNS MINIMUM  
WITH THREAD GAUGE



S1/0-TP2-W  
MARK ON WIRE HOLE



NOTES:  
PARTS MARKED  
IHI CU9AL  
S1/0 UL LOGO  
1/0-14 CSA LOGO

FITS 25mm WIDE BUS  
ON SOCOMEC & ABB TRANSFER  
SWITCHES  
UL ZMVV CATEGORY FUG

MARK #14555 rev.1

NOT FOR USE WHERE FAILURE CREATES A HAZARD TO HUMAN HEALTH OR SAFETY. ALL PRODUCTS ARE SUBJECT TO THIS FULL DISCLAIMER:  
<http://www.ihiconnectors.com/disclaimer.html>

FOR FURTHER INFORMATION ON THE PROPER USE OF THIS PRODUCT IN SPECIFIC APPLICATIONS SEE  
<http://www.ihiconnectors.com/GuideToFlexFlexibleFineStrandedWireCableMechanicalLugsFAQ.html>  
<http://www.ihiconnectors.com/Technical-Data-Installation.htm>

THIS DRAWING AND DESIGN ARE THE PROPERTY OF INTERNATIONAL HYDRAULICS, INC., CLEVELAND, OHIO, AND MAY NOT BE DUPLICATED, USED FOR THE BASIS OF DESIGN OR MANUFACTURE WITHOUT THE WRITTEN PERMISSION OF INTERNATIONAL HYDRAULICS, INC., CLEVELAND, OHIO.

UNLESS OTHERWISE SPECIFIED:  
1. DIMENSIONS ARE IN INCHES  
2. REMOVE ALL BURRS AND SHARP EDGES  
3. TOLERANCE ON DIMENSIONS:

+/- .015

MATERIAL:  
6061-T6; XSX-TP

INTERNATIONAL HYDRAULICS, INC.

TITLE:

S1/0-TP2-W  
SALES PRINT

SIZE: A	DRAWN BY: DJH	DWG NO.:	REV:
		S1-0-TP2-W	1

FINISH:	DATE: 5/14/2015	THIS IS A CAD DRAWING, DO NOT MANUALLY REVISE
---------	--------------------	-----------------------------------------------

## USE OF NON-OEM SPECIFIED WIRE LUGS IN PLACE OF OEM SPECIFIED LUGS ON TRANSFER SWITCHES ETC.

UL APPROVAL FOR USE OF UL LISTED (UL486AB) LUGS OF SUITABLE DESIGN AND CATEGORY ZMVV MAY BE READILY OBTAINED BY USING THE RELATIVE SIZE AND MASS OF LUGS COMPARED TO THE ONES WHICH ARE ALREADY APPROVED BY THE MANUFACTURER.

THESE LUGS HAVE BEEN DESIGNED TO REPLACE OEM LUGS ON SWITCHES WITH 20MM AND 25MM WIDE BUS TANGS OR TABS. THE WIDTH OF THE LUG IS SUITED TO THE WIDTH OF BUS. ALSO THE ANTI-ROTATION MEANS IS TAILORED TO THE BUS GEOMETRY.

THE OVERALL SIZE AND MASS HAS BEEN SHOWN TO BE ACCEPTABLE FOR APPROVAL BY THE NRTL (NATIONAL RECOGNIZED TESTING LABORATORY) WHICH ENABLES THE LUGS TO BE SUBSTITUTED READILY WHEN PRESENTING THE ASSEMBLY FOR APPROVAL. FINAL APPROVAL IS OF COURSE SUBJECT TO THE APPLICATION AND PARTICULAR NRTL THAT REVIEWS IT.

TRANSFER SWITCHES HAVE BECOME VERY POPULAR FOR A WIDE VARIETY OF APPLICATIONS AND A WIDER RANGE OF LUGS IS REQUIRED TO SUIT THESE APPLICATIONS. FOR EXAMPLE UP TO 150A AND 175A LOADS REQUIRE WIRE SIZE OF 1/0 AND 2/0 ARE INDICATED BY 75C AMPACITY CHARTS. OEM LUGS MAY BE UNNECESSARILY OVERSIZED IN WIRE CAPACITY AT 300KCMIL.

IN ADDITION IT CAN BE CONVENIENT TO WIRE SWITCHES USING ONE ROW OF TABS WITH LUGS THAT STAND OUT AND ANOTHER ROW THAT ARE SET BACK (BOX LUGS).

END USERS NEED TO ADHERE TO ALL REQUIRED SPACING & INSULATION SEPARATORS THAT MAY BE REQUIRED

DETAILS OF BUS DIMENSIONS FOR ABB & SOCOMEC TRANSFER SWITCHES USING 20mm & 25mm WIDE BUS TABS.  
IHI 90C UL & CSA ZMVV CATEGORY LUGS SUITABLE FOR 150A and 174A CURRENT RATINGS (75C) ARE LISTED BELOW

ABB OB SERIES & OBM SERIES 25mm (0.98") inch WIDE BUS DETAILS

SOCOMECSIRCOVER SERIES UL1008 RATED 25mm (0.98") WIDE BUS DETAILS

SEE IHI BRAND LUGS [S1/0-TP2-W](#) AND [S2/0-TP-W-44-49](#) TURN PREVENT TAB LUGS

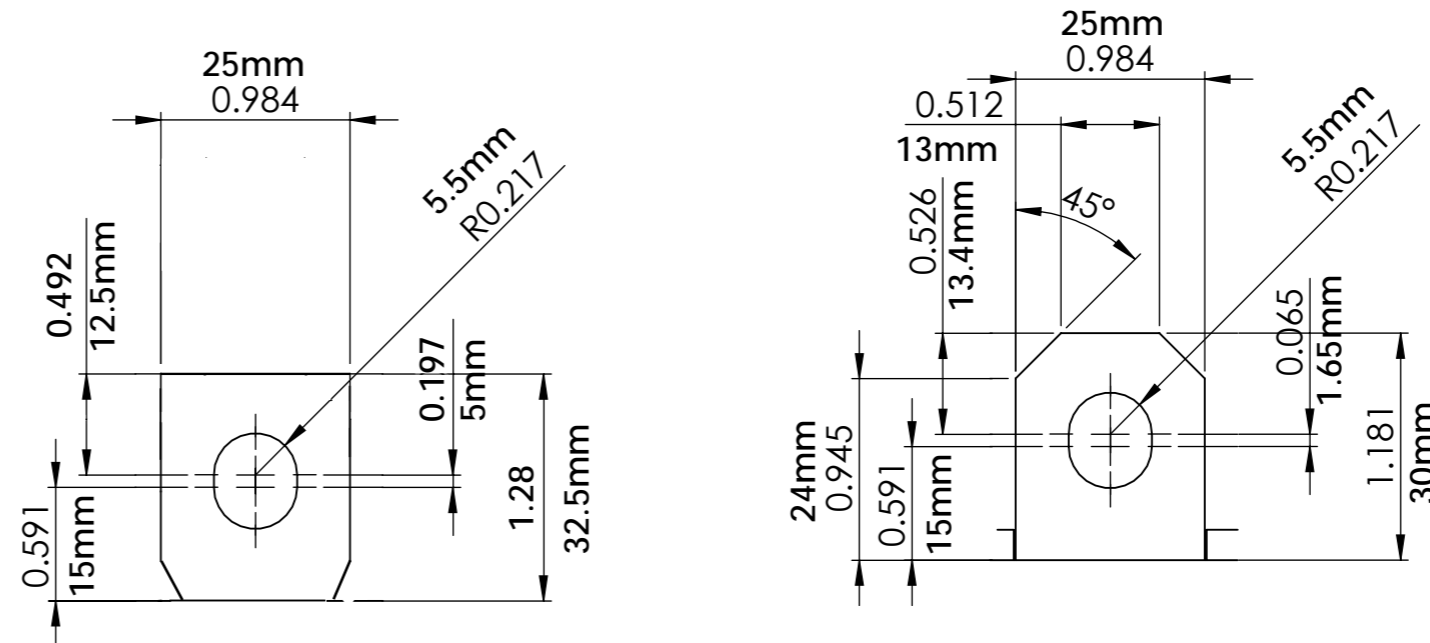
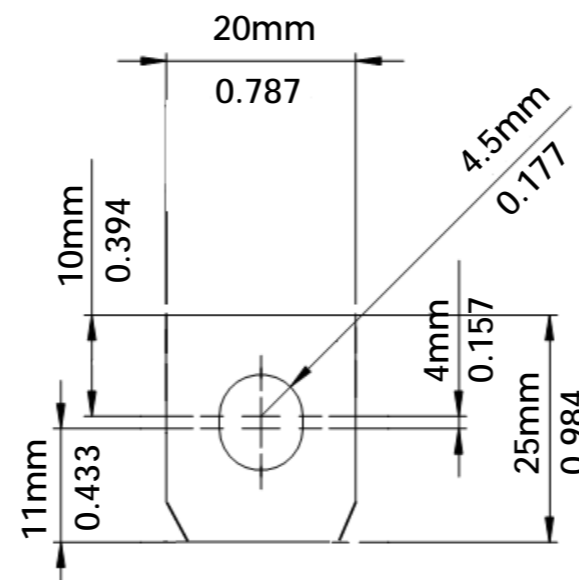


ABB OB SERIES & OBM SERIES 20mm (0.79") inch WIDE BUS DETAILS  
SEE IHI BRAND LUG [S2/0-TP-W2-36-49](#) TURN PREVENT TAB LUGS



SKETCHES ARE NOT TO SCALE!

DIMENSIONS ARE BELIEVED CORRECT BUT CHECK WITH THE ACTUAL SWITCH BEING USED.

THIS DOCUMENT IS COPYRIGHTED 2015 BY INTERNATIONAL HYDRAULICS INC. AND ADVANCEMENT INTERNATIONAL LTD.

IHI & IHCONNECTORS.COM ARE TRADEMARKS OF INTERNATIONAL HYDRAULICS INC. SOCOMEC AND ABB HAVE NO AFFILIATION WITH IHI OR ADVANCEMENT INT'L. LTD. AND THEIR NAMES AND TRADEMARKS ARE OWNED BY THEIR RESPECTIVE COMPANIES.

**LugsDirect.com**  
Factory Direct Lugs At Factory Direct Prices

