Cat. No. S2 Style No. ALL

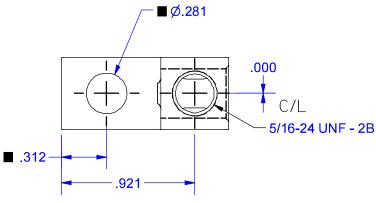
■ <u>Drill, Enlarge, or Modify Mounting Holes</u>

1)Increase hole(s) dia. to 5/16 bolt (.323 drill dia.)

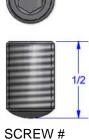
- 2) Move location of mounting hole(s)
- 3)If buying blank lug, put custom hole(s) in.

IHI UL/CSA Installation Guide to Drill or Enlarge Mounting Holes:

https://lugsdirect.com/PDF%20Documents/IHI-MTG-HOLE-FIELD-MODS-UL&CSA-CERTIFICATIONS.pdf





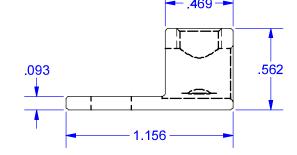


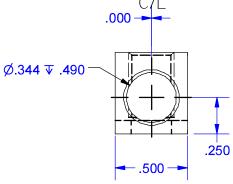
AND 4mm

12786HEX/13627 (STEEL)

MARKING

S2 IHI 2-14 CU9AL UL LOGO CSA LOGO





FLEX WIRE 4-12 AWG, 4-16 AWG WITH FERRULE

NOT FOR USE WHERE FAILURE CREATES A HAZARD TO HUMAN HEALTH OR SAFETY. ALL PRODUCTS ARE SUBJECT TO THIS FULL DISCLAIMER: http://www.ihiconnectors.com/disclaimer.html

FOR FURTHER INFORMATION ON THE PROPER USE OF THIS PRODUCT IN SPECIFIC APPLICATIONS SEE http://www.ihiconnectors.com/GuideToFlexFlexibleFineStrandedWireCableMechanicalLugsFAQ.html http://www.ihiconnectors.com/Technical-Data-Installation.htm



Expanded wire range with use of ferrules. TORK KRIMP®, self crimping of standard UL Listed ferrules protected by PATENT No.10630005.

PATENT: www.ihiconnectors.com/patent.html

For full instructions: https://lugsdirect.com/PDF Documents/IHI Agency Labels/S2-AGENCY-LABEL.pdf

THIS DRAWING AND DESIGN ARE THE PROPERTY OF INTERNATIONAL HYDRAULICS, INC., CLEVELAND, CHIO, AND MAY NCT BE DUPLICATED, USED FOR THE BASIS OF DESIGN OR	INTERNATIONAL HYDRAULICS, INC.			
MANUFACTURE WITHOLT THE WRITTEN PERMISSION OF INTERNATIONAL HYDRAULICS, INC., CLEVELAND, OHIO.	TITLE:		S2 -HEX	
GENERAL TOLERANCES ±.015 (±0,038)	CONNECTOR			
MATERIAL: 6061-T6 (EXT1011)	SIZE:	DRAWN BY: TDS	DWG NO.: S2-HEX (SALES)	REV:
FINISH: TIN PLATE EMS	DATE:	4/22/09	THIS IS A CAD DRAWING, DO NOT MANUALLY REVISE	