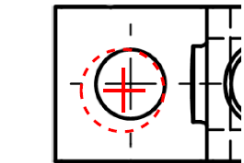
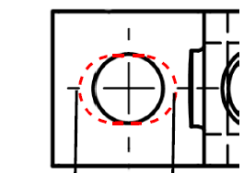


Examples of Mounting Hole Modifications

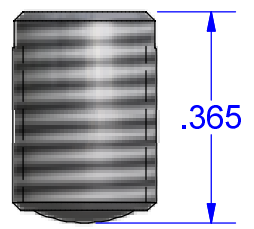
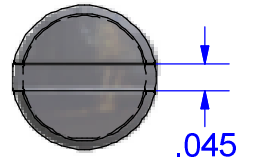
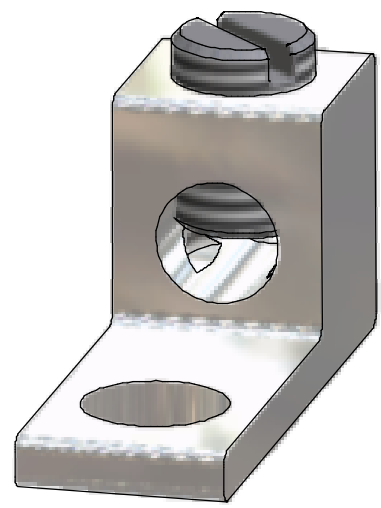


Enlarged hole and shifted center line



.323

Elongated hole



SCREW # 11489/15717
PLATED STEEL

Cat. No. S6 Style No. ALL

■ Drill, Enlarge, or Modify Mounting Holes

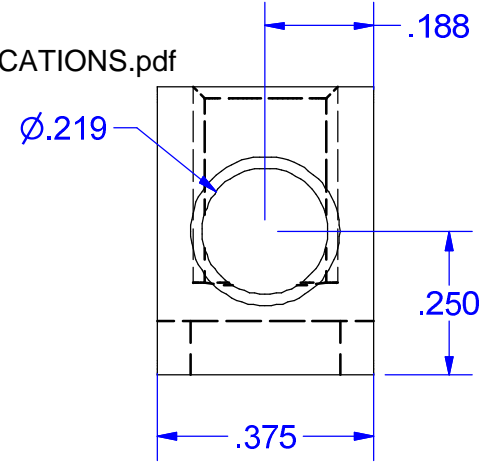
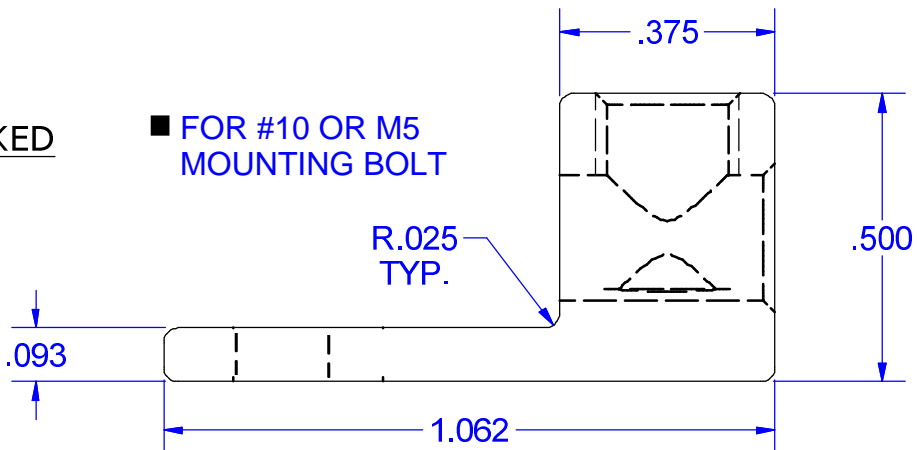
- 1) Increase hole(s) dia. to 5/16 bolt (.323 drill dia.)
- 2) Move location of mounting hole(s)
- 3) If buying blank lug, put custom hole(s) in.

IHI UL/CSA Installation Guide to Drill or Enlarge Mounting Holes:

<https://lugsdirect.com/PDF%20Documents/IHI-MTG-HOLE-FIELD-MODS-UL&CSA-CERTIFICATIONS.pdf>

PART MARKED
S6
IHI
UL Logo
CSA Logo
CU9AL
6-14

■ FOR #10 OR M5 MOUNTING BOLT



NOT FOR USE WHERE FAILURE CREATES A HAZARD TO HUMAN HEALTH OR SAFETY. ALL PRODUCTS ARE SUBJECT TO THIS FULL DISCLAIMER: <http://www.ihconnectors.com/disclaimer.html>

FOR FURTHER INFORMATION ON THE PROPER USE OF THIS PRODUCT IN SPECIFIC APPLICATIONS SEE <http://www.ihconnectors.com/GuideToFlexFlexibleFineStrandedWireCableMechanicalLugsFAQ.html> <http://www.ihconnectors.com/Technical-Data-Installation.htm>

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GENERAL TOLERANCES $\pm .015 (\pm 0,038)$		TITLE: S6-203_(WEB) CONNECTOR	
MATERIAL: 6061-T6 EXT1010	SIZE:	DRAWN BY: TDS	DWG NO.: S6-203_(WEB)
FINISH: TIN PLATE EMS	DATE: 4/20/09	REV: 0	IHI CONNECTORS