IHI UL/CSA Installation Guide to Drill or Enlarge Mounting Holes: https://lugsdirect.com/PDF%20Documents/IHI-MTG-HOLE-FIELD-MODS-UL&CSA-CERTIFICATIONS.pdf Ø.530 ± 0.010 ■ / 7/8-14 UNF - 2B **■¢**±.010 **-1-1/16**" 1.375 ± 0.015 SCREW # 14141 $.625 \pm 0.010$.625 ± 0.010 ■ (1.250)Ø.938 ^{+.010} _{-.005} **THRU** $.625 \pm 0.010$ CHAMFER .045 REF.-X 45° BOTH SIDES (1.500)(.312) $.672 \pm 0.015$ (2.750)PARTS MARKED FLEX WIRE 444 KCMIL - 2 AWG Cat No. S600 Style No. 1 600 KCMIL-4

600 KCMIL-4 CU9AL UL Logo IHI Logo S600

- Drill, Enlarge, or Modify Mounting Holes
- 1) Increase hole(s) dia. to 5/8 bolt
- 2) Move location of mounting hole(s)
- 3) If buying blank lug, put custom hole(s) in.

NOT FOR USE WHERE FAILURE CREATES A HAZARD TO HUMAN HEALTH OR SAFETY. ALL PRODUCTS ARE SUBJECT TO THIS FULL DISCLAIMER: http://www.ihiconnectors.com/disclaimer.html

FOR FURTHER INFORMATION ON THE PROPER USE OF THIS PRODUCT IN SPECIFIC APPLICATIONS SEE http://www.ihiconnectors.com/GuideToFlexFlexibleFineStrandedWireCableMechanicalLugsFAQ.html http://www.ihiconnectors.com/Technical-Data-Installation.htm

	THIS DRAWING AND DESIGN ARE THE PROPERTY OF INTERNATIONAL HYDRAULICS, INC., CLEVELAND, OHIO, AND MAY NOT BE DURLCATED, USED FOR THE BASIS OF DESIGN OR MANUFACTURE WITHOUT THE WITTEN PERMISSION OF INTERNATIONAL HYDRAULICS, INC., CLEVELAND, OHIO.	INTERNATIONAL HYDRAULICS, INC.				
		TITLE: \$600-53-63-SE				
	GENERAL TOLERANCES ±.015 (±0,038)		С	ECTOR		
	MATERIAL: 6061-T6 (X600)	SIZE:	DRAWN BY:		vg no.: 53-63-SE (SALES)	REV:
	FINISH: TIN PLATE EMS	7/27/09		IHI CONNECTORS		